SAFETY DATA SHEET



1. Identification

Product identifier FURALAC™ MEMBRANE RESIN

Other means of identification None.

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc.

Address 2829 Lakeland Drive Jackson, MS 39232

USA

After hours telephone

number

Normal work hours telephone number

1-877-982-7667

1-800-222-7122

Website www.ergonarmor.com
E-mail sds@ergon.com

Emergency 24-hour telephone number

CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887

Information on operation

hours

8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 4Health hazardsAcute toxicity, oralCategory 3Acute toxicity, inhalationCategory 3Skin corrosion/irritationCategory 2

Serious eye damage/eye irritation Category 2
Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Specific target organ toxicity, repeated Category 2

exposure

Environmental hazards Not classified. **OSHA defined hazards** Not classified.

Label elements



Signal word Danger

Hazard statement Combustible liquid. Toxic if swallowed. Toxic if inhaled. Causes serious eye irritation. Causes skin

irritation. Suspected of causing cancer. May cause respiratory irritation. May cause damage to

organs through prolonged or repeated exposure.

Precautionary statement
Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Keep away from flames and hot surfaces-No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this

product. Wash thoroughly after handling.

Response IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF SWALLOWED:

Immediately call a POISON CENTER or doctor/physician. Rinse mouth. Specific treatment (see this label). IF ON SKIN: Gently wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish. IF exposed or concerned: Get medical advice/attention.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-FURANCARBOXALDEHYDE		98-01-1	10 - 30
FURFURYL ALCOHOL		98-00-0	1 - 10
Other components below reports	hle levels		77

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

artificial respiration if needed. If breathing is difficult, trained personnel should give oxygen. Get medical attention immediately. Do not use mouth-to-mouth method if victim inhaled the substance. If unconscious, place in recovery position and get medical attention immediately. Maintain open airway. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Loosen tight clothing such as a collar,

tie, belt, or waistband.

Skin contact Immediately flush skin with plenty of water. Take off immediately all contaminated clothing. If skin

irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids.

Remove contact lenses, if present and easy to do. Continue to rinse for at least 20 minutes. Get

medical attention.

Ingestion IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Rinse mouth

thoroughly. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Maintain an open airway.

Loosen tight clothing such as a collar, tie, belt, or waistband.

Most important symptoms/effects, acute and

delayed

Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects. Toxic if inhaled. Toxic if swallowed.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

General information

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor or gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas. Vapors may travel considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. Acid contamination can cause violent, exothermic polymerization.

Decomposition products may include the following materials: Carbon dioxide and carbon monoxide.

Special protective equipment and precautions for firefighters Fire fighting Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

equipment/instructions

Combustible liquid.

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. In the event of fire, cool tanks with water spray.

Specific methods

Use standard firefighting presedures and consider the hazards of other involved n

General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep out of low areas. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Small Spills: Stop leak if you can do it without risk. Move containers from spill area. Dilute with water and mop up if water-soluble.

Large Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Stop the flow of material, if this is without risk. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains. Dike far ahead of spill for later disposal. Following product recovery, flush area with water.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat and sources of ignition. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store in a segregated and approved area. Store away from incompatible materials (see Section 10 of the SDS). Do not store in unlabeled containers.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components Type Value 2-FURANCARBOXALDEHYDE (CAS 98-01-1) FURFURYL ALCOHOL (CAS 98-00-0) PEL 20 mg/m3 5 ppm 5 ppm 50 ppm

US. ACGIH Threshold Limit Value Components	es Type	Value		
2-FURANCARBOXALDEHYDE (CAS 98-01-1)	TWA	0.2 ppm		
FURFURYL ALCOHOL (CAS 98-00-0)	TWA	0.2 ppm		
US. NIOSH: Pocket Guide to Chemical Hazards				
Components	Туре	Value		
FURFURYL ALCOHOL (CAS 98-00-0)	STEL	60 mg/m3		
•	STEL	60 mg/m3 15 ppm		
•	STEL	S		

Biological limit values

ACGIH	Biological	Exposure	Indices

Components	Value	Determinant	Specimen	Sampling Time	
2-FURANCARBOXALDEHY (CAS 98-01-1)	DE200 mg/l	Furoic acid, with hydrolysis	Urine	*	

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

2-FURANCARBOXALDEHYDE (CAS 98-01-1)

Can be absorbed through the skin.

FURFURYL ALCOHOL (CAS 98-00-0)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

2-FURANCARBOXALDEHYDE (CAS 98-01-1) Skin designation applies. FURFURYL ALCOHOL (CAS 98-00-0) Skin designation applies.

US - Tennessee OELs: Skin designation

2-FURANCARBOXALDEHYDE (CAS 98-01-1) Can be absorbed through the skin. FURFURYL ALCOHOL (CAS 98-00-0) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

2-FURANCARBOXALDEHYDE (CAS 98-01-1)

PURFURYL ALCOHOL (CAS 98-00-0)

Danger of cutaneous absorption

Danger of cutaneous absorption

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

FURFURYL ALCOHOL (CAS 98-00-0)

Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-FURANCARBOXALDEHYDE (CAS 98-01-1) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). If risk of splashing, wear safety goggles or face

shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Impervious gloves. Neoprene gloves. Latex gloves.

The most suitable glove must be chosen in consultation with the gloves supplier, who can inform

about the breakthrough time of the glove material.

Other Wear appropriate chemical resistant clothing. Wear appropriate footwear.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate

certified respirators.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Wash hands and face before breaks and immediately after handling the product.

9. Physical and chemical properties

Appearance Dark brown liquid

Physical state Liquid.
Form Liquid.

Color Reddish-brown
Odor Slightly. Pungent.
Odor threshold Not available.

PH Not available.
Melting point/freezing point Not available.

Initial boiling point and

boiling range

Not available.

Flash point 168.8 °F (76.0 °C) Pensky-Martens Closed Cup

Evaporation rate Not available.
Flammability (solid, gas) Not applicable.
Upper/lower flammability or explosive limits
Explosive limit - lower Not available.

(%)

Explosive limit - upper

(%)

Not available.

Vapor pressure < 0.13 kPa (<1mm Hg) room temperature

Vapor density Not available.

Relative density 1.24

Solubility(ies)

Solubility (water) Slightly soluble in water.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

10. Stability and reactivity

Reactivity Contact with acids can cause violent eruptions and/or explosions.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

Hazardous reactions or instability may occur under certain conditions of storage or use. Conditions

may include the following: Mixing with acids or acidic catalysts.

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Do not

pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Contact with incompatible materials.

Incompatible materials Oxidizing material. Acids. Alkalis. Alcohols. Moisture.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should not be

produced.

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled. May cause irritation to the respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Toxic if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. May cause redness and pain. Irritating to mouth, throat, and stomach.

Irritating to eyes, respiratory system and skin.

Information on toxicological effects

Acute toxicity Toxic if swallowed. Toxic by inhalation.

Product Species Test Results

FURALAC™ MEMBRANE RESIN

Acute Dermal

LD50 Rabbit 13330 mg/kg **Species Test Results** Components

2-FURANCARBOXALDEHYDE (CAS 98-01-1)

Acute Oral

LD50 Rat 127 mg/kg

FURFURYL ALCOHOL (CAS 98-00-0)

Acute Dermal

LD50 Rabbit 400 mg/kg

Oral

LD50 Rat 275 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

2-FURANCARBOXALDEHYDE (CAS 98-01-1) 3 Not classifiable as to carcinogenicity to humans.

FURFURYL ALCOHOL (CAS 98-00-0) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity

- single exposure

May cause respiratory irritation.

Specific target organ toxicity

- repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. May cause damage to organs through prolonged or

repeated exposure. Prolonged exposure may cause chronic effects.

Further information This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Species Test Results Product

FURALAC™ MEMBRANE RESIN

Aquatic

Fish LC50 Fish 107.7375, 96 hours

Acute

LC50 Fish Fish 67, 96 hours estimated

Components **Species Test Results**

2-FURANCARBOXALDEHYDE (CAS 98-01-1)

Aquatic Acute

LC50 Fish Fathead minnow (Pimephales promelas) >= 13.4 - <= 19.3 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-FURANCARBOXALDEHYDE 0.41 0.28 FURFURYL ALCOHOL

No data available. Mobility in soil Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations. Incineration or landfill should only be considered when recycling in not feasible. Waste should not be disposed of untreated to the sewer unless fully

compliant with the requirements of all authorities with jurisdiction.

Dispose in accordance with all applicable regulations. Local disposal regulations

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. DO NOT pressurize, cut, heat, or weld containers; they may explode and cause injury or death. Empty product containers may contain product residue. DO NOT reuse empty containers without commercial cleaning or reconditioning. All containers should be disposed

of in an environmentally safe manner and in accordance with governmental regulations.

14. Transport information

DOT

UN number UN2810

UN proper shipping name Toxic, liquids, organic, n.o.s. (Furfural Solution RO = 25000 lbs)

Transport hazard class(es)

Class 6.1 **Subsidiary risk** Label(s) 6.1 **Packing group** TTT

Special precautions for

user

Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB3, T7, TP1, TP28

Packaging exceptions 153 Packaging non bulk 203 Packaging bulk 241

IATA

UN number UN2810

UN proper shipping name Toxic liquid, organic, n.o.s. (Furfural Solution)

Transport hazard class(es)

Class 6.1 **Subsidiary risk** Packing group III **Environmental hazards** No. **ERG Code** 6L

Special precautions for

Read safety instructions, SDS and emergency procedures before handling.

user

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN2810 **UN number**

UN proper shipping name

Transport hazard class(es)

TOXIC LIQUID, ORGANIC, N.O.S. (Furfural Solution)

Class **Subsidiary risk Packing group**

III

6.1

Not established.

Environmental hazards

Marine pollutant No. **EmS** F-A, S-A

Special precautions for

Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to

Annex II of MARPOL 73/78

and the IBC Code

DOT



IATA; IMDG



General information

If shipped by ground in quantities LESS than 119 gallons (450 L); Not regulated as a hazardous material. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements [25000 lbs / 11350 kg [2418 gal / 9153.2 L].

DOT RQ Details - 2-Furaldehyde [5000 lbs / 2270 kg [516.96 gal / 1956.9 L]

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard,

29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2-FURANCARBOXALDEHYDE (CAS 98-01-1) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard Flammable (gases, aerosols, liquids, or solids)

categories Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Carcinogenicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

2-FURANCARBOXALDEHYDE (CAS 98-01-1) High priority FURFURYL ALCOHOL (CAS 98-00-0) Low priority

US state regulationsCalifornia Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material

is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

FURFURYL ALCOHOL (CAS 98-00-0)

California Proposition 65



WARNING: This product can expose you to FURFURYL ALCOHOL, which is known to the State of California to

cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

FURFURYL ALCOHOL (CAS 98-00-0) Listed: September 30, 2016

International Inventories

Country(s) or region	Inventory name On inventory (ye	es/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
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^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 11-22-2022

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Version # 01

Further information HMIS® is a registered trade and service mark of the NPCA.

References ACGIH

EPA: AQUIRE database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

Disclaimer Ergon Armor cannot anticipate all conditions under which this information and its product, or the

products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Revision information This document has undergone significant changes and should be reviewed in its entirety.